

A Mixed-Integer Nonlinear Optimization Case Study

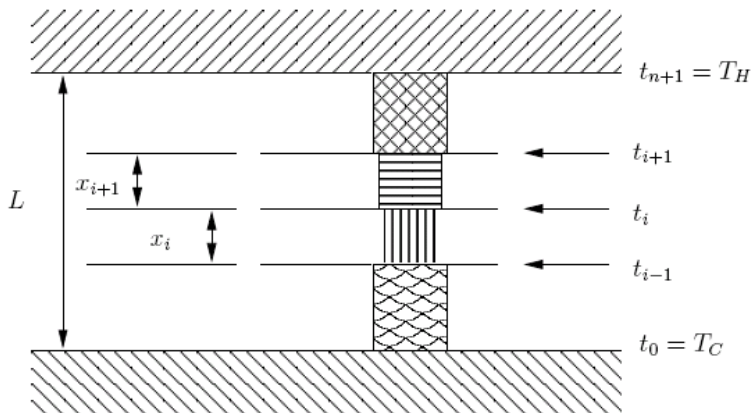
GIAN Short Course on Optimization:
Applications, Algorithms, and Computation

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Design of Load-Bearing Thermal Insulation System



Description of System

Insulation system uses series of heat intercepts to reduce heat from hot (top) to cold (bottom) surface

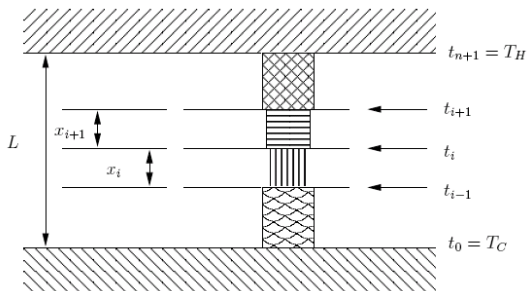


Outline

- 1 Recap: Load-Bearing Thermal Insulation System
- 2 Modeling Categorical with Binary Variables
- 3 Modeling the Simulation Constraints
- 4 Numerical Results & Conclusions



Design of Load-Bearing Thermal Insulation System



Design Goal or Objective

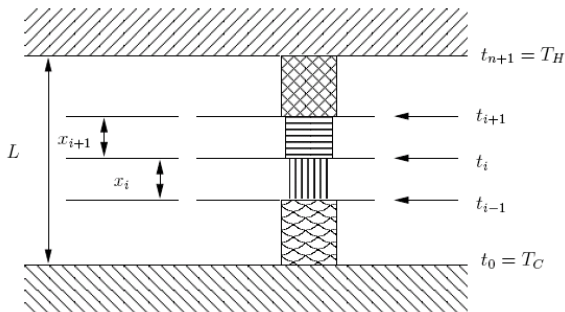
Minimize **cooling power** needed to run system

- Active cooling at intercepts between layers \Rightarrow **cooling power**
- Given hot surface temperature, maintain cold surface temperature below allowable maximum

Discrete Design Variables Overview

Discrete design variables over which we optimize

- Number of intercepts, $n \in \{1, 2, \dots, N = 10\}$ discrete
- m_i material $m_i \in \mathcal{M}$ of insulator $i = 1, \dots, n + 1$
where $m_i \in \mathcal{M} = \{ \text{nylon, teflon, epoxy-normal, epoxy-plane, aluminium, steel, carbon-steel} \}$... discrete choice



Continuous Design Variables Overview

Continuous variables over which we optimize

- x_i length of insulator $i = 1, \dots, n + 1$
- a_i area of insulator $i = 1, \dots, n + 1$
- q_i heat flow from intercept i to $i - 1$, for $i = 1, \dots, n + 1$
- t_i cooling temperature at intercept $i = 0, \dots, n + 1$
- Δx_i thermal expansion of layer $i = 1, \dots, n + 1$
can be eliminated later

where layers 0 and $n + 1$ are cold and hot surface, respectively

- Cold surface temperature is $t_0 = T_C = 4.3\text{K}$ (near abs. zero)
- Hot surface temperature is $t_n = T_H = 300\text{K}$ (27C)



Complete Mixed Variable Model

minimize $\sum_{i=1}^n C_i(t_i) \left(\frac{T_H}{t_i} - 1 \right) \cdot (q_{i+1} - q_i)$ cooling power

subject to $q_i = \frac{a_i}{x_i} \int_{t_{i-1}}^{t_i} k(t, m_i) dt$ heat transfer

$$\sum_{i=1}^n \rho(m_i) a_i x_i \leq M$$
 total mass

$$F \leq a_i \sigma(t, m_i) \quad \forall t : t_{i-1} \leq t \leq t_i$$
 stress limit

$$\sum_{i=1}^n u_i x_i \leq L \frac{\delta}{100}$$
 thermal expansion

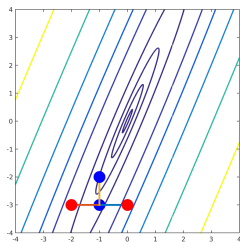
Plus linear constraints: $t_{i-1} \leq t_i \leq t_{i+1}$, $x_i \geq 0$, $a_i \geq 0$

$$\sum_{i=1}^n x_i = L, \quad t_0 = T_C, \quad t_{n+1} = T_H, \quad n \in \{1, \dots, N\}, \quad m_i \in \mathcal{M}$$

Solving Mixed Variable Model with NOMADm

NOMADm pattern-search method

- Matlab code from Mark Abramson ... also C code
- User provides routines for
 - Function & constraints
 - Initial point, ranges
- Launch by typing `>> nomadm`
- See example `heatshield`



Challenges of Mixed Variable Model

Mixed Variable Problem not Standard MINLP

- Categorical: n number of intercepts; m_i material type
- Discontinuous objective term: $C(t_i) \left(\frac{T_H}{t_i} - 1 \right) \dots$ where

$$C(t_i) = \begin{cases} 5 & \text{if } t_i \leq 4.2, \\ 4 & \text{if } 4.2 < t_i < 71, \quad i = 1, \dots, n \\ 2.5 & \text{if } t_i \geq 71. \end{cases}$$

where $C(t_i)$ thermodynamic cycle efficiency of intercept i

- Constraints involve integrals, e.g. heat transfer (**Fourier's law**)

$$q_i = \frac{a_i}{x_i} \int_{t_{i-1}}^{t_i} k(t, m_i) dt$$

where a_i area, x_i thickness of intercept i



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Modeling Categorical with Binary Variables

Let N upper bound on number of layers

Binary indicator y_i indicates existence of layer i

$$\sum_{i=1}^{N+1} y_i = n + 1$$
$$y_{i+1} \leq y_i, \quad i = 1, \dots, N$$
$$x_i \leq Ly_i \quad i = 1, \dots, N + 1$$
$$x_i \geq \epsilon Ly_i \quad i = 1, \dots, N + 1$$
$$y_i \in \{0, 1\} \quad i = 1, \dots, N + 1.$$

- Layer $i + 1$ does not exist, if layer i does not
⇒ layers numbered consecutively from 1
- If layer i does not exist, then $y_i = 0$, hence length, $x_i = 0$
- Eliminate spurious layers ($x_i = 0$) with lower bound, ϵ
... interpret as manufacturing tolerance



Modeling Categorical with Binary Variables

Can replace $x_i \leq Ly_i$, $i = 1, \dots, N + 1$ by stronger inequalities ...

Theorem (Convex Hull Representation of Number of Layers)

$$\text{Let } P = \text{conv} \left(\left\{ (x, y) \in \mathbb{R}_+^{N+1} \times \mathbb{B}^{N+1} \mid \sum_{j=1}^{N+1} x_j = L, \right. \right. \\ \left. \left. \begin{aligned} y_{i+1} &\leq y_i, & i = 1, \dots, N, \\ x_i &\leq Ly_i, & i = 1, \dots, N + 1 \end{aligned} \right\} \right).$$

Then inequality

$$\sum_{j=i}^{N+1} x_j \leq Ly_i$$

defines *facet of P* for $i = 1, 2, \dots, N + 1$.

Modeling Material Properties

Indicator y_i represents existence of layer i ... let $z_{ij} \in \{0, 1\}$:

$$z_{ij} = \begin{cases} 1 & \text{if layer } i \text{ has material } j \\ 0 & \text{otherwise} \end{cases}, \quad i = 1, \dots, n, \quad j = 1, \dots, |\mathcal{M}|$$

Only existing layers have material type:

$$\sum_{j=1}^{|\mathcal{M}|} z_{ij} = y_i, \quad i = 1, \dots, N + 1.$$

Constraints of data functions (e.g thermal conductivity $k(t, \mathbf{m}_i)$):

$$k(t, \mathbf{m}_i) = \sum_{j=1}^{|\mathcal{M}|} z_{ij} k(t, M_j),$$

where $\mathcal{M} = \{M_1, \dots, M_p\}$ set of possible materials.



Modeling Categorical Variables m_i and n

$z_{ij} \in \{0, 1\}$ where $z_{ij} = 1 \Leftrightarrow$ layer i has j^{th} material

$$\sum_{j=1}^{|\mathcal{M}|} z_{ij} = y_i, \quad i = 1, \dots, N+1.$$

... only existing layers can choose material

Maximum length constraint simplifies

$$\sum_{j=1}^n x_j = L \quad \Leftrightarrow \quad \sum_{j=i}^{N+1} x_j = L \quad \dots \text{ since } \epsilon L y_i \leq x_i \leq L y_i$$

Maximum mass constraint ($\rho_j = \rho(M_j)$ density of material M_j)

$$\sum_{i=1}^n \rho(m_i) a_i x_i \leq M \quad \Leftrightarrow \quad \sum_{i=1}^{N+1} \sum_{j=1}^{|\mathcal{M}|} \rho_j z_{ij} a_i x_i \leq M$$



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Propagating Binary Variables into Model/Simulation

Heat transfer equation with categorical $m_i \in \mathcal{M}$

$$q_i = \frac{a_i}{x_i} \int_{t_{i-1}}^{t_i} k(t, m_i) dt \quad \Leftrightarrow \quad x_i q_i = a_i \int_{t_{i-1}}^{t_i} k(t, m_i) dt$$

... becomes equation with binary variables z_{ij} (M_j parameter)

$$x_i q_i = a_i \int_{t_{i-1}}^{t_i} \sum_{j=1}^{\mathcal{M}} z_{ij} k(t, M_j) dt = a_i \sum_{j=1}^{\mathcal{M}} z_{ij} \int_{t_{i-1}}^{t_i} k(t, M_j) dt$$

Same computational cost as categorical model:

- form $\hat{k}(t) := \sum_{j=1}^{\mathcal{M}} z_{ij} k(t, M_j)$ from data look-up
- integrate $\hat{k}(t)$... convex combination of materials

\Rightarrow black-box MINLP without categorical variables



Smoothing with Discrete Temperatures

Fine temperature discretization $t_i \in \{T_1 < T_2 < \dots < T_D\}$

$$\Leftrightarrow t_i = \sum_{r=1}^D d_{ir} T_r, \quad 1 = \sum_{r=1}^D d_{ir}, \quad d_{ir} \in \{0, 1\}$$

... $d_{ir} = 1$ iff $t_i = T_r$ is SOS-1 \Rightarrow at most $\log(D)$ branching levels

Model simplifications & smoothing

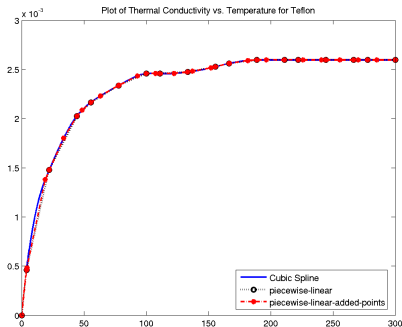
- 1 smooth objective coefficients
- 2 integrals are precomputed & smooth
- 3 bilevel optimization becomes smooth
- 4 tighter MIP formulation, e.g. $t_i \geq T_H(1 - y_{i+1}) \dots$

Snag: much larger relaxation & intercept temperatures discrete



Evaluation of Integrals

Finer grid $T_C = T_1 < T_2 < \dots < T_D = T_H$ for $k(t, m)$
Approximate curves $k(t, M_j)$ on fine mesh



Values of thermal expansion, $k(t, M_j)$ for $M_j = \text{teflon}$

Introduce variables $v_{ij} \approx \int_{t_{i-1}}^{t_i} k(t, M_j) dt \dots$

Smooth Integral Approximation

Precompute integrals $V_{rj} \approx \int_{T_1}^{T_r} k(t, M_j) dt$ and observe

$$v_{ij} = \int_{t=t_i}^{t_{i+1}} k(t, M_j) dt = \int_{t=T_1}^{t_{i+1}} k(t, M_j) dt - \int_{t=T_1}^{t_i} k(t, M_j) dt,$$

Recall $\sum d_{ir} T_r = t_i$ and $\sum d_{ir} = 1$:

$$\int_{t=T_1}^{t_i} k(t, M_j) dt = \sum_{r=1}^D d_{ir} \int_{t=T_1}^{T_r} k(t, M_j) dt = \sum_{r=1}^D d_{ir} V_{rj}$$

$$\Rightarrow v_{ij} = \sum_{r=1}^D d_{i+1,r} V_{rj} - \sum_{r=1}^D d_{ir} V_{rj}$$

... linear set of constraints



Smooth Objective Coefficients

Another standard MIP trick to simplify the objective function:

$$\left(\frac{T_H}{t_i} - 1\right) = \left(\frac{T_H}{\sum_{r=1}^D d_{ir} T_r} - 1\right) = \left(\sum_{r=1}^D d_{ir} \frac{T_H}{T_r} - 1\right).$$

Replace $C_i(t_i)$ in objective function by parameters \hat{C}_r

$$\hat{C}_r := \begin{cases} 5 & \text{if } T_r \leq 4.2 \\ 4 & \text{if } 4.2K < T_r < 71K \\ 2.5 & \text{if } T_r \geq 71K \end{cases}$$

⇒ smooth objective function

$$\sum_{i=1}^N \left(\sum_{r=1}^D d_{ir} \hat{C}_r \left(\frac{T_H}{T_r} - 1 \right) \right) \cdot (q_{i+1} - q_i)$$



Comparison of Models

Model sizes for $N = 20$: plus 1 integer variable n

| | smoothness | 0-1 vars | SOS | cont vars | cons |
|-------|------------|----------|-----|-----------|------|
| P_0 | discont. | 168 | | 106 | 402 |
| P_1 | continuous | 228 | | 106 | 502 |
| P_2 | smooth | 168 | 21 | 6934 | 6792 |

Solvers:

- 1 FilMINT outer approximation branch-and-cut
- 2 MINLP nonlinear branch-and-bound
- 3 MINLP-g multi-start some BB nodes in MINLP



Numerical Results

Different objectives ... can become negative \Rightarrow power ≥ 0

Objective Function for $N = 10$: 1.06

- same as Abramson, but $n \leq N + 1$ active ... optimal???
- MINLP-g gets modest 1% improvement

Results for $N = 20$

| | Objective Function | | Solution times [s] | |
|-------|--------------------|--------------------|--------------------|--------|
| | FiLMINT | MINLP | FiLMINT | MINLP |
| P_0 | 2.08 | integer infeasible | 67 | 192 |
| P_1 | 2.64 | 0.98 | 91 | 11 hrs |
| P_2 | - | - | - | - |

Can solve P_2 if we restrict to two materials & use clever cuts



Conclusions

- Model categorical variables with binary variables & SOS-1
convey logic inherent in categorical variables to solver
⇒ continuous relaxation possible ... rigorous MINLP
- Formulate thermal insulation problem in AMPL
 - allows use of smooth MINLP solvers
 - AMPL model not as easy as we thought
- Discretized temperature model
 - large smooth MINLP model
 - 0-1 variables linearize model (e.g. integration)

